

Ship Oct. 30

Work Order ID 125726

\*125726\*

Page 1

Tuesday, October 21, 2014 3:45:33 PM

Item ID: D350-607-431

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Strut Retrofit

Start Date: 10/22/14 Start Qty: 9.00

\*9\*

Cust Item ID:

Required Date: 10/29/14 Req'd Qty: 9.00

\*9\*

Customer:

Reference:

Approvals: Process Plan: 

Date: 14-10-21

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI9699	A
IIN-D350-607-4	C

110

Document Control  
DOCUMENT CONTROL

0.00

\*110\*

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-607-431 CHG003

DAS  
03  
9-89

OCT 29 2014

9x 

120

Pick Kit

0.00

\*120\*

Packaging

Memo

0.00

Packaging

9x 11.10. 14-10-27



Work Order ID 125726

\*125726\*

Page 2

Tuesday, October 21, 2014 3:45:33 PM

Item ID: D350-607-431

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Strut Retrofit

Start Date: 10/22/14 Start Qty: 9.00

\*9\*

Cust Item ID:

Required Date: 10/29/14 Req'd Qty: 9.00

\*9\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC4- 100% Inspect kits for completeness	0.00							
*130*									
QC	Memo	0.00							
Quality Control									
140		0.00							
*140*	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-431 Location: _____								
150	QC21- Final Inspection - Work Order Release	0.00							
*150*									
QC	Memo	0.00							
Quality Control									

OCT 29 2014

DAS  
05  
9-89

DAS  
06  
9-89

OCT 29 2014

10/10/29

10/10/29

# Picklist Print

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Work Order ID: 125726

**\*125726\***

Parent Item: D350-607-431

**\*D350-607-431\***

Parent Item Name: Strut Retrofit

Start Date: 10/22/14

Required Date: 10/29/14

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP REV:A 13.12.30 NEW ISSUE DD VERF: RQ IPP  
REV:B 14.02.03 D350-607-4 REV:C DD VERF:JLM IPP REV:C  
14.06.10 AS PER ECN14-572 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3910-7 Crosstube Lug		Manufactured	No				Each	50.0000	9	9			
--------------------------	--	--------------	----	--	--	--	------	---------	---	---	--	--	--

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST523	50	
119742	2	
120673	48	

DAS  
28  
9-89  
OCT 27 2014

D3501-1 Bushing		Manufactured	No				Each	720.0000	72	72			
--------------------	--	--------------	----	--	--	--	------	----------	----	----	--	--	--

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST036	35	
123723	35	
ST046	685	
119012	252	
120509	240	
121132	70	
121654	120	
122706	1	
86913	2	

DAS  
28  
9-89

D3910-5 Crosstube Lug		Manufactured	No				Each	58.0000	9	9			
--------------------------	--	--------------	----	--	--	--	------	---------	---	---	--	--	--

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST523	58	
116261	1	
117637	57	

DAS  
28  
9-89

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Work Order ID: 125726

**\*125726\***

Parent Item: D350-607-431

**\*D350-607-431\***

Parent Item Name: Strut Retrofit

Start Date: 10/22/14

Required Date: 10/29/14

Start Qty: 9.00

Required Qty: 9.00

9 **\*D3984\***  
Rubber Extrusion, X-Tube, Per Foot

Manufactured No

f

134.5000

2 18

\*\*

DAS  
28  
9-89

OCT 27 2014

*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST413

134.5

103101

2

115196

32.5

124528

100

18x

DAS  
06  
9-89

(D3984-030) CUT QTY OF 8 AT 3.00"

D4775-041

Manufactured No

Each

4.0000

2 18

\*\*

DAS  
28  
9-89

OCT 27 2014

*[Handwritten signature]*

9 **\*D4775-041\***

Strut Assembly

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST366

4

116089

1

121856

3

Each

27.0000

2 18

\*\*

DAS  
28  
9-89

124448 X3  
124448 X15

D4776-3

Manufactured No

9 **\*D4776-3\***

Skidtube Clevis

Location

Loc Qty

Loc Code

ST134

27

115961

22

116908

5

Each

13.0000

1 9

\*\*

DAS  
28  
9-89

D4917-300

Manufactured No

9 **\*D4917-300\***

Placard, Max Load

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST127

13

115925

1

121768

12

9x

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Shop Packet Print

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Work Order ID: 125726

**\*125726\***

Parent Item: D350-607-431

**\*D350-607-431\***

Parent Item Name: Strut Retrofit

Start Date: 10/22/14

Required Date: 10/29/14

Start Qty: 9.00

Required Qty: 9.00

D4917-310

Manufactured No

Each

8.0000

9

DAS  
28  
9-89

OCT 27 2014

**\*D4917-310\***

Placard, Max Load

\*\*

125783x1

Location

Loc Qty

Loc Code

ST127

8

110952

4

115020

4

Manufactured No

Each

14.0000

9

DAS  
28  
9-89

D4917-315

**\*D4917-315\***

Placard, Max Load

\*\*

Location

Loc Qty

Loc Code

ST126

2

112251

2

ST127

12

123341

12

Manufactured No

Each

14.0000

9

DAS  
28  
9-89

D4917-320

**\*D4917-320\***

Placard, Max Load

\*\*

Location

Loc Qty

Loc Code

ST126

2

112209

2

ST127

12

110575

1

122490

11

Manufactured No

Each

5.0000

9

DAS  
28  
9-89

D4917-332

**\*D4917-332\***

Placard, Max Load

\*\*

Location

Loc Qty

Loc Code

ST127

5

110576

3

112446

2

125813x5

DAS  
28  
9-89

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Work Order ID: 125726

**\*125726\***

Parent Item: D350-607-431

**\*D350-607-431\***

Parent Item Name: Strut Retrofit

Start Date: 10/22/14

Required Date: 10/29/14

Start Qty: 9.00

Required Qty: 9.00

AN4-14A

Purchased

No

Each

366.0000

12

108

\*\*

DAS  
28  
9-89

OCT 27 2014

**\*AN4-14A\***

Bolt

DAS  
06  
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST344

361

122141

4

124221

16

M127044

1

M128769

340

Each

80.0000

4

36

\*\*

DAS  
28  
9-89

AN4-42A

Purchased

No

**\*AN4-42A\***

Bolt

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST517

80

M128257

80

Each

29.0000

2

18

\*\*

DAS  
28  
9-89

AN6-13A

Purchased

No

**\*AN6-13A\***

BOLT

DAS  
06  
9-89

Location

Loc Qty

Loc Code

Mezz

5

18106

5

ST334

24

m129384

4

m130005

20

18x

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# Picklist Print

Tuesday, October 21, 2014 3:45:38 PM

Work Order ID: 125726

**\*125726\***

Parent Item: D350-607-431

**\*D350-607-431\***

Parent Item Name: Strut Retrofit

Start Date: 10/22/14

Required Date: 10/29/14

Start Qty: 9.00

Required Qty: 9.00

MS21042L4

Purchased

No

Each

3,299.000

16

144

**\*MS21042L4\***

Locknut

\*\*

DAS  
28  
9-89

OCT 27 2014

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST305

3287

111827

2

126275

5

m126015

12

m126275

27

m127255

63

m127376

12

m127813

741

m128300

69

m128798

658

m129472

198

m129934

1500

144x

MS21042L6

Purchased

No

Each

221.0000

2

18

**\*MS21042L6\***

Nut

\*\*

DAS  
28  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST305

221

m127831

23

m128635

3

m129499

9

m129909

180

m130582

6

18x

# Picklist Print

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Work Order ID: 125726

**\*125726\***

Parent Item: D350-607-431

**\*D350-607-431\***

Parent Item Name: Strut Retrofit

Start Date: 10/22/14

Required Date: 10/29/14

Start Qty: 9.00

Required Qty: 9.00

NAS1149F0432P

Purchased

No

Each

1,516.000

24

216

**\*NAS1149F0432P\***

WASHER

\*\*

DAS

OCT 27 2014

28

9-89

DAS

06

9-89

Location

Loc Qty

Loc Code

ST275

1516

M126221

45

M127813

3

M128429

312

M128591

6

M128995

750

M130466

400

Each

214.0000

4

36

NAS1149F0663P

Purchased

No

**\*NAS1149F0663P\***

WASHER

\*\*

DAS

28

9-89

DAS

06

9-89

Location

Loc Qty

Loc Code

ST275

214

M126083

18

M128591

196



# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-3 Rev.D,  
INSTALLATION INSTRUCTIONS D350-607-4 Rev. C AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607 REV. 6

REF TCCA STC: SH94-14

REF FAA STC: SR00213NY

REF EASA STC: EASA.10016996

REF BRAZILIAN STC: 2007S03-03/-04/-05/-06

## 1.0 PURPOSE

This service instruction provides parts and instructions to facilitate installation of forward Basket Strut for customers that have purchased: D350-607-501 Conversion Kit @ CHG 004, D350-607-511 Quick Release Basket Mounting Kit @ CHG 004, D350-607-541 @ CHG 006, D350-607-543 @ CHG 007, D350-607-545 @ CHG 006, D350-607-547 @ CHG 007 Heli-Utility-Baskets as well as the D350-607-431 Strut Retrofit Kit and the D350-607-641 Long Cargo Tube @ CHG 001.

## 2.0 PARTS LIST:

Modify the quantities for D3910-5 and add D3910-7 as follows:

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET @ CHG 007 OR LATER
	X					D350-607-543	HELI-UTILITY-BASKET @ CHG 008 OR LATER
		X				D350-607-545	HELI-UTILITY-BASKET @ CHG 007 OR LATER
			X			D350-607-547	HELI-UTILITY-BASKET @ CHG 005 OR LATER
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT @ CHG 005 OR LATER
					X	D350-607-501	CONVERSION KIT @ CHG 005 OR LATER
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG

(ADD)

QTY -413	QTY -415	QTY -417	QTY -419	QTY -431	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-431	STRUT RETROFIT KIT @ CHG 005 OR LATER
				1	D3910-5	X-TUBE LUG
				1	D3910-7	X-TUBE LUG

(ADD)

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT @ CHG 005 OR LATER
			X	D350-607-431	STRUT RETROFIT KIT @ CHG 005 OR LATER
		1	1	D3910-5	X-TUBE LUG
		1	1	D3910-7	X-TUBE LUG




(ADD)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

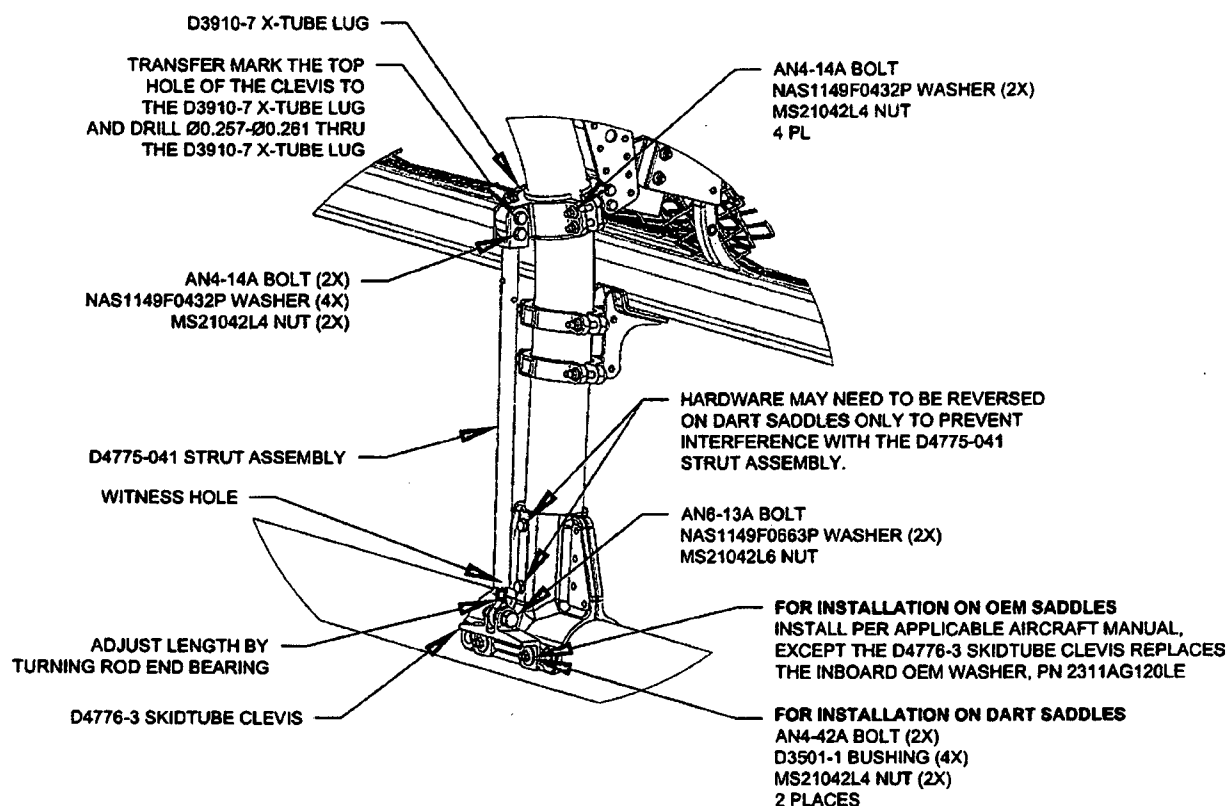
DATE: 14.05.16  
CERT. NO.: SH94-14  
ISSUE NO.: 6

A	NEW ISSUE	AJS	14.05.16
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9699	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LUG REPLACEMENT	NTS
DATE	14.05.16	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

### 3.0 PROCEDURE:

Install the D350-607-501 Conversion Kit, D350-607-511 Quick Release Mounting Kit or D350-607-431 Strut retrofit kit per Installation Instructions D350-607-3 Rev. D or D350-607-4 Rev. C. While installing the Forward Strut perform the following:

- 3.1 Substitute the Forward Lower D3910-5 X-Tube Lug with the D3910-7 X-Tube Lug as shown in Figure 1.
- 3.2 Install the forward D4775-041 Strut Assembly. Transfer mark from the upper hole on the clevis of the D4775-041 Strut Assembly to the D3910-7 X-tube Lug and drill thru the lug  $\varnothing 0.257$ - $\varnothing 0.261$  as shown in Figure 1. Touch up chemical conversion coating per MIL-DTL-5541. Check the witness holes located at the bottom end of the D4775-041 Strut Assemblies to ensure that the thread from the rod end extends past the witness hole.  
**Torque MS21042L4/-4 nuts to 50-70 in-lbs (5.7-7.9 N-m). Torque MS21042L6/-6 nuts to 160-190 in-lbs (18.1-21.5 N-m).**
- 3.3 Complete the installation in accordance with Installation Instructions D350-607-3 Rev. D or D350-607-4 Rev. C.



**FIGURE 1: INSTALLATION OF D4775-041 FWD STRUT**

### 4.0 WEIGHT AND BALANCE:

There is no weight and balance change associated with this update.

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 14.05.16  
CERT. NO.: SH94-14  
ISSUE NO.: 6

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9699	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LUG REPLACEMENT	NTS
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DART AEROSPACE LTD.

## REFERENCE ONLY

DAS  
06  
9-89D350-607-4  
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## 5.0 PARTS LIST

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-1	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
	1			D3912-041	EYEBOLT RECEIVER ASSY
	4			D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
	1			D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
	1			D4874-041	CARGO TUBE ASSEMBLY
	1			D4875-043	CARGO TUBE AFT STRUT
	1			D4875-045	FWD ATTACHMENT CLEVIS
			1	D4917-300	PLACARD MAX LOAD
			1	D4917-310	PLACARD MAX LOAD
			1	D4917-315	PLACARD, MAX LOAD
			1	D4917-320	PLACARD, MAX LOAD
			1	D4917-332	PLACARD, MAX LOAD
	1			D5028-041	PLUG ASSEMBLY
	1			D5031-041	LOCK PIN ASSY
	2			AN310-4	CASTLE NUT
	2			AN4-11	BOLT
	4			AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-42A	BOLT
		2	2	AN6-13A	BOLT
	4	24	16	MS21042L4	NUT
		2	2	MS21042L6	NUT
	2			MS24665-151	COTTER PIN
	20	40	24	NAS1149F0432P	WASHER
		4	4	NAS1149F0663P	WASHER

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Revision: C  
 Date: 14.01.02

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-3 Rev.D,  
INSTALLATION INSTRUCTIONS D350-607-4 Rev. C AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607 REV. 6

REF TCCA STC: SH94-14

REF FAA STC: SR00213NY

REF EASA STC: EASA.10016996

REF BRAZILIAN STC: 2007S03-03/-04/-05/-06

## 1.0 PURPOSE

This service instruction provides parts and instructions to facilitate installation of forward Basket Strut for customers that have purchased: D350-607-501 Conversion Kit @ CHG 004, D350-607-511 Quick Release Basket Mounting Kit @ CHG 004, D350-607-541 @ CHG 006, D350-607-543 @ CHG 007, D350-607-545 @ CHG 006, D350-607-547 @ CHG 007 Heli-Utility-Baskets as well as the D350-607-431 Strut Retrofit Kit and the D350-607-641 Long Cargo Tube @ CHG 001.

## 2.0 PARTS LIST:

Modify the quantities for D3910-5 and add D3910-7 as follows:

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET @ CHG 007 OR LATER
	X					D350-607-543	HELI-UTILITY-BASKET @ CHG 008 OR LATER
		X				D350-607-545	HELI-UTILITY-BASKET @ CHG 007 OR LATER
			X			D350-607-547	HELI-UTILITY-BASKET @ CHG 005 OR LATER
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT @ CHG 005 OR LATER
					X	D350-607-501	CONVERSION KIT @ CHG 005 OR LATER
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG

(ADD)

QTY -413	QTY -415	QTY -417	QTY -419	QTY -431	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-431	STRUT RETROFIT KIT @ CHG 005 OR LATER
				1	D3910-5	X-TUBE LUG
				1	D3910-7	X-TUBE LUG

(ADD)

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT @ CHG 005 OR LATER
			X	D350-607-431	STRUT RETROFIT KIT @ CHG 005 OR LATER
		1	1	D3910-5	X-TUBE LUG
		1	1	D3910-7	X-TUBE LUG



(ADD)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 14.05.16  
CERT. NO.: SH94-14  
ISSUE NO.: 6

A	NEW ISSUE	AJS	14.05.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	N/A	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9699	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LUG REPLACEMENT	NTS
DATE	14.05.16	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Ship oct. 30

Work Order ID 125726

\*125726\*

Page 1

Tuesday, October 21, 2014 3:45:33 PM

Item ID: D350-607-431 Accept \*N900040100\* Setup Start \*NS1\*


Revision ID:

Item Name: Strut Retrofit Stop \*NS2\*

Start Date: 10/22/14 Start Qty: 9.00 \*9\* Cust Item ID:

Required Date: 10/29/14 Req'd Qty: 9.00 \*9\* Customer:

Reference:

Approvals: Process Plan:  Date: 14-10-21 Tooling: Date:

QC: Date: SPC (Y/N): Date:

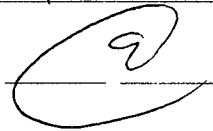
Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
DSI9699	A								
IIN-D350-607-4	C								
110	Document Control	0.00							
<b>*110*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-607-431 CHG003								
120	Pick Kit	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging									

7.10

MLJ 14-10-27



9x